

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
3 October 2002 (03.10.2002)

PCT

(10) International Publication Number
WO 02/077728 A1

(51) International Patent Classification⁷: **G05B 13/02.** (E21B 43/00)

(21) International Application Number: **PCT/US01/09454**

(22) International Filing Date: 21 March 2001 (21.03.2001)

(25) Filing Language: English

(26) Publication Language: English

(71) Applicant (for all designated States except US): **HAL-LIBURTON ENERGY SERVICES, INC. [US/US];**
2601 Beltline Road, Carrollton, TX 75006 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **STORM, Bruce, H., Jr. [US/US];** 2135 Highway 6 South, Houston, TX 77077 (US); **SCHULTZ, Roger, L. [US/US];** 4792 Red Oak Circle, Aubrey, TX 76227 (US); **DENNIS, John, R. [US/US];** 2514 Valhalla Court, Bozeman, MT 59715 (US); **RICHARDSON, John, M. [US/US];** 2745 Forest Oaks Circle, Norman, OK 73071 (US).

(74) Agent: **SMITH, Marlin, R.**; Konneker & Smith, P.C., Suite 230, 660 North Central Expressway, Plano, TX 75074 (US).

(81) Designated States (national): AE, AG, AI, AM, AT, AT (utility model), AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ (utility model), DE, DE (utility model), DK, DK (utility model), DM, DZ, EE, EE (utility model), ES, FI, FI (utility model), GB, GD, GE, GH, GM, IIR, IIU, ID, IL, IN, IS, JP, KH, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SL, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) Designated States (regionally): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



WO 02/077728 A1

(54) Title: FIELD/RESERVOIR OPTIMIZATION UTILIZING NEURAL NETWORKS

(57) Abstract: A method of optimizing performance of a well system utilizes a neural network. In a described embodiment, the method includes the step of accumulating data indicative of the performance of the well system in response to variable influencing parameters. The data is used to train a neural network to model an output of the well system in response to the influencing parameters. An output of the neural network may then be input to a valuing model, e.g., to permit optimization of a value of the well system. The optimization process yields a set of prospective influencing parameters which may be incorporated into the well system to maximize its value.

5

**FIELD/RESERVOIR OPTIMIZATION
UTILIZING NEURAL NETWORKS**

10

TECHNICAL FIELD

The present invention relates generally to methods of optimizing the
15 performance of subterranean wells and, in an embodiment described herein,
more particularly provides a method of optimizing fields, reservoirs and/or
individual wells utilizing neural networks.

BACKGROUND

20

Production of hydrocarbons from a field or reservoir is dependent upon a wide variety of influencing parameters. In addition, a rate of production from a particular reservoir or zone is typically limited by the prospect of damage to the reservoir or zone, water coning, etc., which may diminish the total volume of hydrocarbons recoverable from the reservoir or zone. Thus, the rate of production should be regulated so that an acceptable return on investment is received while enhancing the ultimate volume of hydrocarbons recovered from the reservoir or zone.

The rate of production from a reservoir or zone is only one of many parameters which may affect the performance of a well system. Furthermore, if one of these parameters is changed, another parameter may be affected, so that it is quite difficult to predict how a change in a parameter will ultimately affect the well system performance.

It would be very advantageous to provide a method whereby an operator of a well system could conveniently predict how the well system's performance would respond to changes in various parameters influencing the well system's performance. Furthermore, it would be very advantageous for the operator to be able to conveniently determine specific values for the influencing parameters which would optimize the economic value of the reservoir or field.

SUMMARY

In carrying out the principles of the present invention, in accordance with an embodiment thereof, a method is provided which solves the above problem in the art.

In one aspect of the present invention, a method is provided wherein a neural network is trained so that it models the performance of a well system. Data sets including known values for influencing parameters and known values for parameters indicative of the well system's performance in response to the influencing parameters are used to train the neural network. After training, the neural network may be used to predict how the well system's performance will be affected by changes in any of the influencing parameters.

In another aspect of the present invention, the trained neural network may be used along with a reservoir model and a financial model to yield a net present value. Prospective influencing parameters may then be input to the neural network, so that the affects of these parameters on the net present value may be determined. In addition, optimization techniques may be utilized to determine how the influencing parameters might be set up to produce a maximum net present value.

These and other features, advantages, benefits and objects of the present invention will become apparent to one of ordinary skill in the art upon careful consideration of the detailed description of representative embodiments of the invention hereinbelow and the accompanying drawings.

5

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic partially cross-sectional view of a method embodying principles of the present invention;

- 10 FIG. 2 depicts a data accumulation step of the method;
FIG. 3 depicts a neural network training step of the method;
FIG. 4 depicts an optimizing step of the method; and
FIG. 5 depicts another method embodying principles of the present invention.

15

DETAILED DESCRIPTION

Representatively illustrated in FIG. 1 is a method 10 which embodies principles of the present invention. In the following description of the method 10 and other apparatus and methods described herein, directional terms, such as "above", "below", "upper", "lower", etc., are used only for convenience in referring to the accompanying drawings. Additionally, it is to be understood that the various embodiments of the present invention described herein may be utilized in various orientations, such as inclined, inverted, horizontal, vertical, etc., and in various configurations, without departing from the principles of the present invention.

The method 10 is described herein as being used in conjunction with a well system including production wells 12, 14, 16 as depicted in FIG. 1. However, it is to be clearly understood that the method 10 is merely an example of a wide

variety of methods which may incorporate principles of the present invention. Other examples include methods wherein the well system includes a greater or fewer number of wells, the well system includes one or more injection wells, the well system drains a greater or fewer number of reservoirs, the well system 5 includes wells which produce from, or inject into, a greater or fewer number of zones, etc. Thus, the principles of the present invention may be used in methods wherein the well system is merely one well draining a single reservoir via one zone intersected by the well, and in methods wherein a large number of wells are used to drain multiple reservoirs and water flood or steam injection, etc., is used 10 to enhance production.

As depicted in FIG. 1, each of the wells 12, 14, 16 intersects two reservoirs 18, 20. Two production valves or chokes are used in each well to regulate production from the individual reservoirs, that is, well 12 includes valves V1 and V2 to regulate production from reservoirs 18, 20, respectively, well 14 includes 15 valves V3, V4 to regulate production from reservoirs 18, 20, respectively, and well 16 includes valves V5, V6 to regulate production from reservoirs 18, 20, respectively.

An output of well 12 is designated Q₁, an output of well 14 is designated Q₂, and an output of well 16 is designated Q₃ in FIG. 1. These outputs Q₁, Q₂, Q₃ 20 include parameters such as production rate of oil, production rate of gas, production rate of water, oil quality, gas quality, etc. These parameters are indicative of the output of each well. Of course, other parameters, and greater or fewer numbers of parameters, may be used to indicate a well's output in methods embodying principles of the present invention. In addition, it should be 25 understood that, as used herein, the term "well output" is used to indicate performance of a well and may be used to describe the performance of an injection well, as well as the performance of a production well. For example, the "output" of an injection well may be indicated by parameters such as injection rate, steam temperature, etc.

30 It will be readily appreciated that the outputs Q₁, Q₂, Q₃ may be changed by varying the positions of the valves V₁, V₂, V₃, V₄, V₅, V₆. For example, by decreasing the flow area through the valve V₁, production from the reservoir 18 in

the well 12 may be decreased, and by increasing the flow area through the valve V₂, production from the reservoir 20 in the well 12 may be increased.

However, since production from the reservoir 18 in any of the wells 12, 14, 16 influences production from the reservoir 18 in the other wells, production 5 from the reservoir 20 influences production from the reservoir 20 in the other wells, and production from either of the reservoirs may influence production from the other reservoir, the outputs Q₁, Q₂, Q₃ of the wells are interrelated in a very complex manner. In addition, production rates from each of the reservoirs 18, 20 should be maintained within prescribed limits to prevent damage to the 10 reservoirs, while ensuring efficient and economical operation of the wells 12, 14, 16.

In the method 10, data is accumulated to facilitate training of a neural network 22 (see FIG. 3), so that the neural network may be used to predict the well outputs Q₁, Q₂, Q₃ in response to parameters influencing those outputs.

15 The data is representatively illustrated in FIG. 2 as multiple data sets 24. The data sets 24 include parameters 26 influencing the outputs of the individual wells 12, 14, 16 and parameters 28 indicative of the well outputs Q₁, Q₂, Q₃. In the simplified example depicted in FIG. 2, the influencing parameters 26 are positions of the valves V₁, V₂, V₃, V₄, V₅, V₆ at n instances. Thus, data set 1 20 includes a position V_{1,1} of valve V₁, position V_{2,1} of valve V₂, position V_{3,1} of valve V₃, etc. The indicative parameters 28 include production rates from the wells 12, 14, 16. Thus, data set 1 includes a production rate Q_{1,1} from well 12, a production rate Q_{2,1} from well 14 and a production rate Q_{3,1} from well 16.

It is to be clearly understood that the influencing parameters 26 and 25 indicative parameters 28 used in the simplified example of data sets 24 depicted in FIG. 2 are merely examples of a wide variety of parameters which may be used to train neural networks in methods embodying principles of the present invention. For example, another influencing parameter could be steam injection rate, and another indicative parameter could be oil gravity or water production rate, etc. Therefore, it may be seen that any parameters which influence or indicate well output may be used in the data sets 24, without departing from the principles of the present invention.

The data sets 24 are accumulated from actual instances recorded for the wells 12, 14, 16. The data sets 24 may be derived from historical data including the various instances, or the data sets may be accumulated by intentionally varying the influencing parameters 26 and recording the indicative parameters 28 which result from these variations.

Referring additionally now to FIG. 3, the neural network 22 is trained using the data sets 24. Specifically, the influencing parameters 26 are input to the neural network 22 to train the neural network to output the indicative parameters 28 in response thereto. Such training methods are well known to those skilled in the neural network art.

The neural network 22 may be any type of neural network, such as a perceptron network, Hopfield network, Kohonen network, etc. Furthermore, the training method used in the method 10 to train the network 22 may be any type of training method, such as a back propagation algorithm, the special algorithms used to train Hopfield and Kohonen networks, etc.

After the neural network 22 has been trained, it will output the indicative parameters 28 in response to input thereto of the influencing parameters 26. Thus, the neural network 22 becomes a model of the well system. At this point, prospective values for the influencing parameters may be input to the neural network 22 and, in response, the neural network will output resulting values for the indicative parameters. That is, the neural network 22 will predict how the well system will respond to chosen values for the influencing parameters. For example, in the method 10, the neural network 22 will predict the outputs Q1, Q2, Q3 for the wells 12, 14, 16 in response to inputting prospective positions of the valves V1, V2, V3, V4, V5, V6 to the neural network.

The output of the neural network 22 may be very useful in optimizing the economic value of the reservoirs 18, 20 drained by the well system. As discussed above, production rates can influence the ultimate quantity and quality of hydrocarbons produced from a reservoir, and this affects the value of the reservoir, typically expressed in terms of "net present value" (NPV).

Referring additionally now to FIG. 4, the method 10 is depicted wherein the neural network 22, trained as described above and illustrated in FIG. 2, is

used to evaluate the NPV of the reservoirs 18, 20. The neural network 22 output is input to a conventional geologic model 30 of the reservoirs 18, 20 drained by the well system. The reservoir model 30 is capable of predicting changes in the reservoirs 18, 20 due to changes in the well system as output by the neural network 22. An example of such a reservoir model is described in U.S. Patent Application No. 09/357,426, entitled A SYSTEM AND METHOD FOR REAL TIME RESERVOIR MANAGEMENT, the entire disclosure of which is incorporated herein by this reference.

The output of the reservoir model 30 is then input to a conventional financial model 32. The financial model 32 is capable of predicting an NPV based on the reservoir characteristics output by the reservoir model 30.

As shown in FIG. 4, prospective positions for the valves V1, V2, V3, V4, V5, V6 are input to the trained neural network 22. The neural network 22 predicts outputs Q1, Q2, Q3 of the well system, which are input to the reservoir model 30. The reservoir model 30 predicts the effects of these well outputs Q1, Q2, Q3 on the reservoirs 18, 20. The financial model 32 receives the output of the reservoir model 30 and predicts an NPV. Thus, an operator of the well system can immediately predict how a prospective change in the positions of one or more production valves will affect the NPV.

In addition, using conventional numerical optimization techniques, the operator can use the combined neural network 22, reservoir model 30 and financial model 32 to obtain a maximum NPV. That is, the combined neural network 22, reservoir model 30 and financial model 32 may be used to determine the positions of the valves V1, V2, V3, V4, V5, V6 which maximize the NPV.

Referring additionally now to FIG. 5, another method 40 embodying principles of the present invention is representatively illustrated. Rather than modeling the performance of a field including multiple wells, as in the method 10, the method 40 utilizes a neural network 42 to model the performance of a single well, such as the well 12 described above and depicted in FIG. 1.

In the method 40, the data sets 44 used to train the neural network include instances of positions of the valves V1 and V2, and resulting instances of production rates of oil (Qoil), production rates of water (Qwater) and production

rates of gas (Qgas) from the well 12. As shown in FIG. 5, the valve positions are input to the neural network 42, and the neural network is trained to output the resulting production rates Qoil, Qwater, Qgas in response. Thus, the neural network 42 in the method 40 models the performance of the well 12 (a well system having a single well).

Similar to the method 10, the neural network 42 in the method 40 may be used to predict the performance of the well 12 in response to input to the neural network of prospective positions of the valves V1, V2 after the neural network is trained. An operator of the well 12 can, thus, predict how the performance of the well 12 will be affected by changes in the positions of the valves V1, V2. Use of a reservoir model and a financial model, as described above for the method 10, will also permit an operator to predict how the NPV will be affected by the changes in the positions of the valves V1, V2. Furthermore, numerical optimization techniques may be utilized to determine positions of the valves V1, V2 which maximize the NPV.

The method 40, thus, demonstrates that the principles of the present invention may be utilized for well systems of various configurations. Note, also, that neural networks may be trained in various manners, for example, to predict various parameters indicative of well system performance, in keeping with the principles of the present invention.

Of course, a person skilled in the art would, upon a careful consideration of the above description of representative embodiments of the invention, readily appreciate that many modifications, additions, substitutions, deletions, and other changes may be made to the specific embodiments, and such changes are contemplated by the principles of the present invention. Accordingly, the foregoing detailed description is to be clearly understood as being given by way of illustration and example only, the spirit and scope of the present invention being limited solely by the appended claims.

WHAT IS CLAIMED IS:

1 1. A method of optimizing performance of a well system, the method
2 comprising the steps of:

3 accumulating multiple data sets, each data set including at least one
4 parameter influencing an output of the well system, and at least one parameter
5 indicative of the well system output; and

6 training a neural network to model the output of the well system in
7 response to the influencing parameters.

1 2. The method according to Claim 1, wherein the training step further
2 comprises training the neural network utilizing the data sets, the trained neural
3 network outputting the indicative parameters in response to input of the
4 respective influencing parameters to the neural network.

1 3. The method according to Claim 1, wherein in the accumulating step,
2 the influencing parameters include valve positions.

1 4. The method according to Claim 1, wherein in the accumulating step,
2 the indicative parameters include production rates.

1 5. The method according to Claim 1, further comprising the step of
2 inputting an output of the trained neural network to a geologic model.

1 6. The method according to Claim 5, further comprising the step of
2 inputting an output of the geologic model to a financial model.

- 10 -

1 7. The method according to Claim 6, further comprising the step of
2 optimizing an output of the financial model in response to input of prospective
3 influencing parameters to the neural network.

1 8. The method according to Claim 7, wherein the optimizing step
2 further comprises determining a respective value for each of the prospective
3 influencing parameters, whereby the output of the financial model in response to
4 input of the prospective influencing parameters to the neural network is
5 optimized.

1 9. A method of optimizing performance of a well system, the method
2 comprising the steps of:

3 training a neural network to model an output of the well system in
4 response to at least one variable parameter of the well system;

5 inputting an output of the neural network to at least one valuing model;
6 and

7 optimizing an output of the valuing model in response to input of the well
8 system parameter to the neural network.

1 10. The method according to Claim 9, wherein the training step further
2 comprises inputting multiple data sets to the neural network, each of the data
3 sets including at least one known parameter influencing the well system output.

1 11. The method according to Claim 10, wherein in the training step, the
2 known influencing parameter is a position of a valve in the well system.

1 12. The method according to Claim 10, wherein the training step
2 further comprises training the neural network to output at least one known
3 parameter indicative of the well system output in response to the input to the
4 neural network of the known influencing parameter.

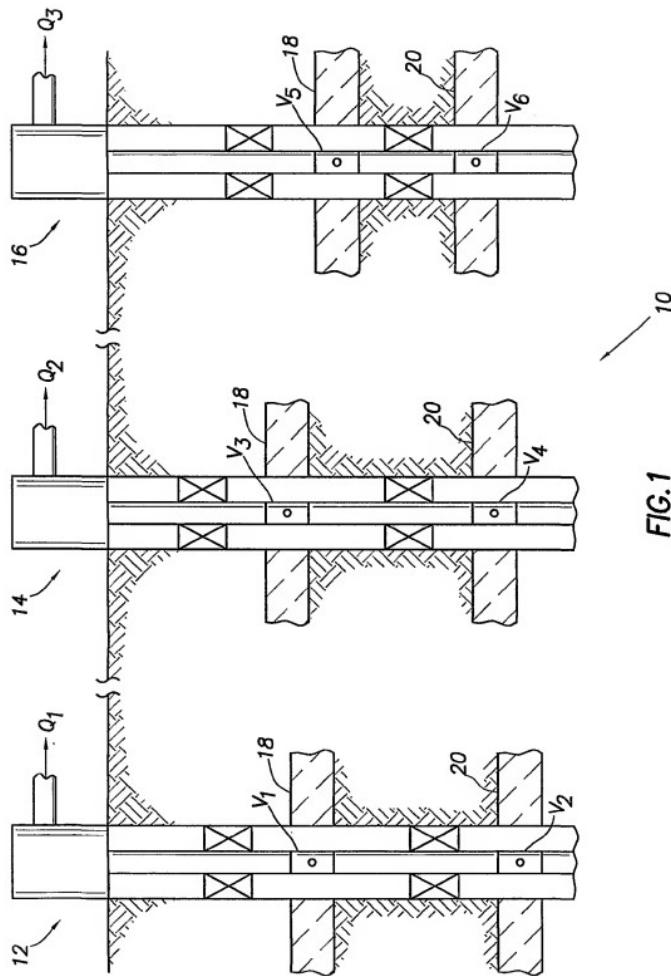
1 13. The method according to Claim 12, wherein in the training step, the
2 known indicative parameter is a production rate in the well system.

1 14. The method according to Claim 9, wherein in the inputting step, the
2 at least one valuing model includes a geologic model and a financial model.

- 12 -

1 15. The method according to Claim 14, wherein in the inputting step,
2 the output of the neural network is input to the geologic model, and an output of
3 the geologic model is input to the financial model.

1 16. The method according to Claim 9, wherein in the optimizing step,
2 the well system parameter is varied to maximize the valuing model output.



24

2/3

TRAINING DATA SET 1 V_{1,1} V_{2,1} V_{3,1} V_{4,1} V_{5,1} V_{6,1} Q_{1,1} Q_{2,1} Q_{3,1}
 TRAINING DATA SET 2 V_{1,2} V_{2,2} V_{3,2} V_{4,2} V_{5,2} V_{6,2} Q_{1,2} Q_{2,2} Q_{3,2}

:

TRAINING DATA SET n V_{1,n} V_{2,n} V_{3,n} V_{4,n} V_{5,n} V_{6,n} Q_{1,n} Q_{2,n} Q_{3,n}

26

28

10

FIG.2

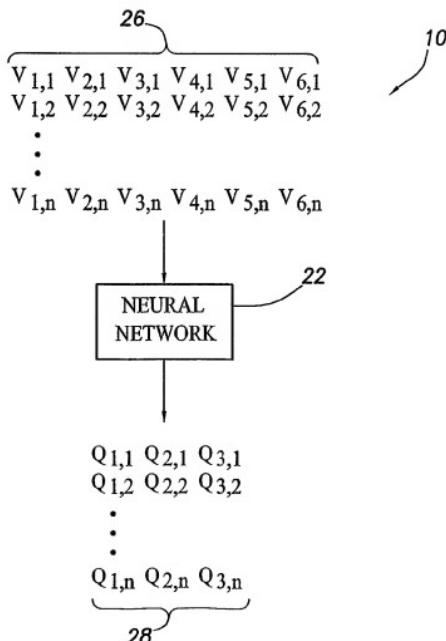
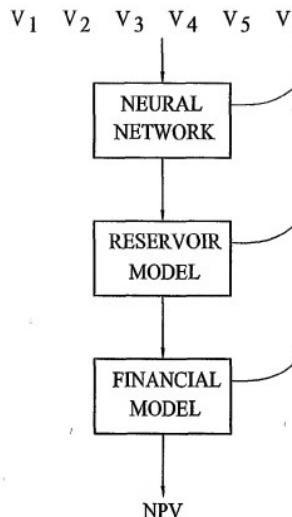
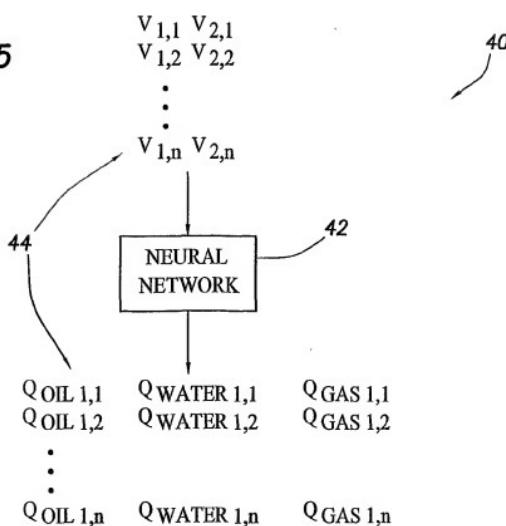


FIG.3

3/3

FIG.4**FIG.5**

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 01/09454

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 G05B13/02 E21B43/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 G05B E21B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 444 619 A (RONEN JOSHUA M ET AL) 22 August 1995 (1995-08-22) column 6, line 11 -column 7, line 47	1
Y	---	3
Y	US 6 012 015 A (TUBEL PAULO) 4 January 2000 (2000-01-04) column 8, line 52 -column 9, line 65 ---	3
A	EP 0 881 357 A (HALLIBURTON ENERGY SERV INC) 2 December 1998 (1998-12-02) page 5, line 26 -page 7, line 24 ---	1,9
A	US 6 021 377 A (DUBINSKY VLADIMIR ET AL) 1 February 2000 (2000-02-01) ---	-/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or prior date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

Z document member of the same patent family

Date of the actual completion of the international search

10 October 2001

Date of mailing of the International search report

16/10/2001

Name and mailing address of the ISA

European Patent Office, P.B. 5018 Patenttaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 051 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Kelperis, K

INTERNATIONAL SEARCH REPORT

International Application No.
PCT/US 01/09454

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>WONG P M ET AL: "AN IMPROVED TECHNIQUE IN POROSITY PREDICTION: A NEURAL NETWORK APPROACH" IEEE TRANSACTIONS ON GEOSCIENCE AND REMOTE SENSING, IEEE INC. NEW YORK, US, vol. 33, no. 4, 1 July 1995 (1995-07-01), pages 971-980, XP002066734 ISSN: 0196-2892 page 971, left-hand column, line 1 -page 975, left-hand column, line 6</p> <hr/>	1,9
A	<p>TSAI W-Y ET AL: "AN ART2-BP NEURAL NET AND ITS APPLICATION TO RESERVOIR ENGINEERING" INTERNATIONAL CONFERENCE ON NEURAL NETWORKS/ WORLD CONGRESS ON COMPUTATIONAL INTELLIGENCE. ORLANDO, JUNE 27 - 29, 1994, PROCEEDINGS OF THE INTERNATIONAL CONFERENCE ON NEURAL NETWORKS (ICNN), NEW YORK, IEEE, US, vol. 5, 27 June 1994 (1994-06-27), pages 3289-3294, XP000532717 ISBN: 0-7803-1902-8 the whole document</p> <hr/>	1,9
A	US 6 101 447 A (POE JR BOBBY DALE) 8 August 2000 (2000-08-08)	

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 01/09454

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 5444619	A	22-08-1995	NONE		
US 6012015	A	04-01-2000		US 5706896 A AU 697668 B2 AU 5024296 A CA 2187424 A1 GB 2302115 A ,B GB 2330853 A ,B NO 960517 A US 6192980 B1 WO 9624749 A1 US 6176312 B1 US 5721538 A US 5960883 A US 5975204 A	13-01-1998 15-10-1998 27-08-1996 15-08-1996 08-01-1997 05-05-1999 12-08-1996 27-02-2001 15-08-1996 23-01-2001 24-02-1998 05-10-1999 02-11-1999
EP 0881357	A	02-12-1998		US 6002985 A AU 734788 B2 AU 6475098 A CA 2236753 A1 EP 0881357 A2 NO 982027 A	14-12-1999 21-06-2001 12-11-1998 06-11-1998 02-12-1998 09-11-1998
US 6021377	A	01-02-2000		US 6233524 B1 CA 2235134 A1 EP 0857249 A2 NO 981802 A WO 9715749 A2	15-05-2001 01-05-1997 12-08-1998 22-06-1998 01-05-1997
US 6101447	A	08-08-2000	NONE		